



D2095 SHOWN

D2096: VIEW 'A' SLOT  
IS ROTATED 45°

MATERIAL: 1100-O - SPIN FROM  
-063 SHEET



A	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523	PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR		
	DRAWN			BASIC CODE	DIA. DASH NO. N=HEAD NEAR SIDE F=HEAD FAR SIDE		CONTRACT NO.	DART AERO ACCESSORIES INC. VANCOUVER CANADA			
99-01-19	APPROVED			D=DIMPLE DIGIT=NO. OF SHEETS C=COUNTERSINK	LENGTH DASH NO. W=SPOTWELD		DRAWN <i>DART B1</i>				DATE <i>11/11/99</i>
1/4 (250) 1/8 (230) 1/4 (250) 1/8 (230)	DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES BJ+MS20470AD BB+MS20428AD			DESIGN <i>DART B1</i>		ASPIRATOR INNER SHELL		
		GENERAL	LIMITS				STRESS				
1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS $\frac{1}{16}$ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH = .7742 5. HOLES PER AND 10387		1 TOLERANCES — .XX ± .030 .XX ± .010 ± .010 ± .0025 .0005 MAX .005 MAX 5 SYMMETRY ABOUT ALL M/C CENTRE LINES .005				CHECKED		CODE	DWG NO. <i>D 2095 / 96</i>	REV. <i>A</i>	
REPORT ALL DISCREPANCIES — DO NOT SCALE										SCALE 1 : 2	SHT OF 1